Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
A/C Belt Tensioner -Locking Nut						
2	M10 x 1.25		14		24-36	32-48
-Tensioning Bolt	M8 x 1.25	110	14			
A/C Belt Tensioner Bracket	M8 x 1.25	25	12	7	17-19	23-27
A/C Compressor to Mounting Brack	et M8 x 1.25	100	12		17-19	23-27
A/C Compressor Mounting Bracket -Top 2 bolts	to Engine Bloc	.k				
- -Bottom 2 bolts	M10 x 1.25	65	14	7	33-39	45-55
	M10 x 1.25	25	14	7	33-39	45-55
A/C Lines to Compressor Bolts	M8 x 1.25	30	12	7		
Air Canister Bolt	M6 x 1.00	25	10	7	6-7	8-10
Air Canister Mounting Bracket Bo	olt (1990) M8 x 1.25	16	12	4	9-11	12-15
Air Canister Mounting Bracket Bo	olt (1991-1994) M8 x 1.25	20	12	4	9-11	12-15
Air Canister Nut	M6 x 1.00		10		6-7	8-10
Alternator Locking Bolt (flange) 1990-1993 Talon and Laser	, Manual Eclip					
1994 Talon and Laser, Aut	M8 x 1.25 o Eclipse M8 x 1.25	40 38	12 12	4	9-11 9-11	12-15 12-15
Alternator Mount Bracket to Wate	er Pump (flange M8 x 1.25	e) 65	12	7	11-16	15-22
Alternator Pivot Bolt (square he 1990-1993 Talon and Laser	, 1990 Eclipse		10		15 10	00.0F
1994 Talon and Laser, 199	M8 x 1.25 1-1994 Eclipse M8 x 1.25	116 118	12 12		15-18 15-18	20-25 20-25
Alternator Tension Bolt (flange)	M8 x 1.25	80	12	7	6-9	8-12
Auto-Cruise Control Mounting Bra	ncket to Frame M8 x 1.25	16	12	12	7-10	9-14
Description	Bolt Size x Thread Pitch	Length (mm)	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Auto-Cruise Control Unit to Brac	ket Nut (washe M6 x 1.00	er asser 		vith 14m	•	4-6
Axle Nut	M22 x 1.50		32		144-188	200-260
Balance Shaft Belt Tensioner Pul	ley Bolt (wash M8 x 1.25	er asse 45	embled) 12	7	11-16	15-22
Balance Shaft - Rear to Oil Pump	Driven Gear (M8 x 1.25	(flange) 16	12	10	25-29	34-40
Balance Shaft Sprocket - Front U	pper to balanc M8 x 1.25	ce shaft 16	t (flan 12	nge) 10	31-35	43-49
Battery Tie-Down to Frame (with	plain washer) M6 x 1.00	25	10	7	1.5-2	2-3
Battery Tie-Down to Tray (L-bolt) M8 x 1.25	214	12		1.5-2	2-3
Battery Tray (washer assembled)	M8 x 1.25	20	12	4	7-14	9-14
BOV flange bolts (turbo)	M8 x 1.25	25	12	7	14-20	20-27
BOV to Air Canister Bracket (199	0, turbo) (was M8 x 1.25	sher ass 20	sembled 12	l) 4	11-16	15-22
BOV to Air Canister (1991+, turb	o) (washer ass M8 x 1.25	embled) 25	12		11-16	15-22
BOV to Intercooler Piping (turbo) (washer asse M8 x 1.25	embled) 25	12	7	11-16	15-22
Brake Fluid Reservoir to Firewal	l (washer asse M8 x 1.25	embled) 16	12	4	7-10	9-14
Brake Master Cylinder Nuts (with	spring washer M8 x 1.25		12		6-9	8-12
Camshaft Angle Sensor to Head Nu	t (flange type M8 x 1.25			sher) 	7-9	10-13
Camshaft Bearing Caps to Head (f	lange bolts) M8 x 1.25	38	12	7	14-15	19-21
Camshaft Sprockets (Cam Gears) t	o Camshafts (f M12 x 1.25	flange) 30	17	7	58-72	80-100
Carrier Bearing (Intermediate or washers, special - SEE LINK)	Half Shaft) t M10 x 1.25	o Engir 41.5	ne Bloc 14	k Bolts 7	s, AWD (with : 26-33	spring 36-46
	Bolt Size x			Head	Torque	Torque
Description	Thread Pitch	-	Size	Mark	(ft-lbs)	(N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Clutch Line to Transmission (8.4	mm washer)					
	M8 x 1.25	25	12	7	11-16	15-22
Clutch Master Cylinder Nut (wash	mer assembled) M8 x 1.25		12		7-11	10-15
Clutch Slave Cylinder Hydraulic	Line Bolt (ban M10 x 1.00	ijo, wit 25	ch crus 14	h washe 		25
Clutch Slave Cylinder Mounting E	Bolts (washer a M8 x 1.25	ssemble 28	ed) 12	7	11-16	15-22
Coil Pack Mounting Bolt (flange)	M8 x 1.25	16	12	7	14-20	20-27
Condenser Fan Mounting Bolt (dri	ver side) M6 x 1.00	12	10	4	4-6	6-8
Connecting Rod Bolt and Nut (6-b	oolt) M9 x 1.25	~51	14		37-39	50-53
Connecting Rod Bolt and Nut (7-b	oolt) M8 x 1.25	55.1	12		14+90°	20+90°
Coolant Feed Line to Turbocharge	er, Automatic I M12 x 1.25	ransmis 23	ssion, 17		anjo) 20-25	28-34
Coolant Feed Line to Turbocharge	er, Manual Tran M14 x 1.50	ismissio 27	on, 148 19		5G (banjo) 25-36	35-50
Coolant Line Oil Cooler Feed to	Compressor Hou M6 x 1.00	using (1 12	urbo), 10	(flang 7	ge) 7-9	10-12
Coolant Line Oil Cooler Feed to	Downpipe Suppo M6 x 1.00	ort Brad 12	cket (t 10	urbo), 7	(flange) 7-9	10-12
Coolant Line Oil Cooler Feed to	Engine Block (M6 x 1.00	turbo) 12	Mounti 10	.ng Bolt 7	c, (flange) 9-11	12-15
Coolant Return Line from Turboch	arger, Automat M12 x 1.25	ic Tran 23	nsmissi 17		6 (banjo) 20-25	28-34
Coolant Return Line from Turboch	marger, Manual M14 x 1.50	Transmi 27	lssion, 19		nd 16G (banjo 25-36	o) 35-50
Coolant Return Line to Coolant I	ube / Water Pi M16 x 1.50	.pe (tu	rbo) (c		sion fitting) 29-36	40-50
Coolant Tube to Engine Block (Wa		metal o	one in 12			
Crankshaft Main Engine Bolts (6-			17	4 10	47-51	65-70
	Bolt Size x			Head	Torque	Torque

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-1bs)	Torque (N-m)
Crankshaft Main Engine Bolts (7 7x, large head	-bolt) (flange)					
	M10 x 1.25	70	17	9 or b	18→+90 to 100°	22→+90 to100°
2x, small head	M10 x 1.25	70	14	9 or b	18→+90	22→+90
<pre>1x, for oil pickup (strai</pre>	.ner) support n	ut			to 100°	to100°
· · · ·	M10 x 1.25	70			18→+90	22→+90
					to 100°	to100°
Crankshaft Pulley (x4)	M8 x 1.25	25	12	8	14-22	20-30
Crankshaft Sprocket (1/2" drive	in head) M14 x 1.50	40	22		80-94 1	.10-130
Downpipe to Exhaust Manifold (no	on-turbo) nuts M10 x 1.25		17		22-29	30-40
Downpipe to O2 Housing (turbo)	nuts (self-lock M12 x 1.25	ing)	19		29-43	40-60
Downpipe to Support Bracket (was	sher assembled) M10 x 1.25	35	14		22-29	30-40
Downpipe Support Bracket to Eng	ine Block (wash M10 x 1.25	ner asse 18	embled, 14	6-bolt 7	.) 22-30	30-42
Downpipe Support Bracket to Eng	ine Block (wash M10 x 1.25	ner asse 20	embled, 14		.) 22-30	30-42
EGR Valve (washer assembled)	M8 x 1.25	50	12	7	11-16	15-22
Emissions Solenoid Bracket on F	irewall (washer M6 x 1.00	assemb 16,20,		10	7-9	10-12
Exhaust Manifold to Head Studs head, total length is about 40mm 6-bolt (all), 7-bolt (7x)	m)	es the	portio	n that	extrudes from	the
7-bolt (2x) outer	M8 x 1.25	28	12		18-22	25-30
	M10 x 1.25	28	14		18-22	25-30
Exhaust Manifold Heat Shield (f.	lange) M8 x 1.25	12	12		9-11	12-15
Exhaust Manifold to Turbo Bolt	(flange, with 1 M10 x 1.25	x Belle 80	eville 14	or spri 		bolt) 55-65
Exhaust Manifold to Turbo Nut (jam or flange, M10 x 1.25	with 13		ville c 		er) 55-65
Description	Bolt Size x Thread Pitch	Length (mm)	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Flex (Drive) Plate to Crankshaft	, 6-bolt M12 x 1.25	17	17		94-101	130-140
Flex (Drive) Plate to Crankshaft	, 7-bolt M12 x 1.25	11.7	17		94-101	130-140
Flywheel, 6-bolt (flange)	M12 x 1.25	22.5	19	11	94-101	130-140
Flywheel, 7-bolt (flange)	M12 x 1.25	21.2	17	11	94-101	130-140
Flywheel Lower Cover Plate (Insp	ection Cover) M6 x 1.00	(6-bolt 12	t) to B 10	lock (w		oled) 10-12
Flywheel Lower Cover Plate (Insp	ection Cover) M6 x 1.00	(7-bolt 10	t) to B 10	lock (f	-	10-12
Flywheel Lower Cover Plate (Insp	ection Cover) M8 x 1.25	to Tran 12	nsmissi 12	on (fla 		10-12
Flywheel Upper Cover Plate (Star	ter Plate) to M6 x 1.00	Block 10	(flange 10)	7-9	10-12
Flywheel Upper Cover Plate (Star	ter Plate) to M8 x 1.25	Transmi 12	ission 12	(flange		10-12
Front Case (Oil Pump) to Block (
4x, three around front bal	lance shaft, o M8 x 1.25	ther is 20	on to <u>r</u> 12	p and t 7	o the far ri 14-16	ght (flange 20-22
1x, down and to the left of			12	7	14-16	20-22
1x, largest (flange)	M10 x 1.25	30	14	4	20-25	27-34
1x, on bottom and to the :			12	7	14-16	20-22
<pre>Front Case (Oil Pump) to Block (- The below do not include OFH,</pre>	hydraulic tens	ioner,	or bal	ance sh		t-most
hydraulic tensioner bolt	M8 x 1.25	20	12	7	14-20	20-27
1x, down and to the left of	of right-most	hydraul	ic tens		bolt	20-27
1x, second bolt along top	M8 x 1.25 from right si	20or22	12	7	14-20	20-27
ix, second boit along top	M8 x 1.25	40	12	7	14-20	20-27
1x, first bolt along top :	M8 x 1.25	e 25	12	7	14-20	20-27
1x, on bottom and to the :	far right M8 x 1.25	32	12	7	14-20	20-27
Fuel Feed Line to Rail (washer a	ssembled, Phil M6 x 1.00	lip's f 16	nead on 10	hex to 	op) 3-4	4-6
	Bolt Size x	I.enath	Head	Head	Torque	Torque
Description	Thread Pitch	-	Size	Mark	(ft-lbs)	(N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Fuel Filter Lower (Inlet) Bolt (compression fi M14 x 1.50	.tting)	14		22-29	30-40
Fuel Filter Mounting Bracket to 1	Firewall Bolt M8 x 1.25	14	12	4	7-10	9-14
Fuel Filter to Mounting Bracket 1	Bolt (M8 x 1.25	25	12	4	7-10	9-14
Fuel Filter Top (Outlet) Bolt (ba	anjo) M12 x 1.25	23	19	7	18-25	25-35
Fuel Pressure Regulator to Fuel 1	Rail (washer a M6 x 1.00	issemble 12	ad) 10	7	5-8	7-11
Fuel Rail to Head (washer assemb	M8 x 1.25	65	12	4	7-9	10-13
Fuse Box (Main) to Frame (washer	M6 x 1.00	16,20	10	4	7-9	10-13
Fuse Box Bracket (A/C) (washer as	M6 x 1.00	16	10	4	7-9	10-13
Head Bolts (6-bolt) (10 mm hex so Head Bolts (7-bolt) (12-point 12	M12 x 1.25	84		~~~	65-72	90-100
head Borts (7-Bort) (12-point 12	M11 x 1.25	97	12		58→0→ 14→+90° → +90°	78→0→ 20→+90° → +90°
Hood (attachment to hinge), 1990	(washer assem M8 x 1.25	bled) 20	12	4	7-10	9-14
Hood (attachment to hinge), 1991	M8 x 1.25	assembl 18	led) 12	4	7-10	9-14
Hood hinge to frame bolt (washer	M8 x 1.25	25	12	7	12-19	17-26
Hood hinge to frame nut (washer a	M8 x 1.25		12		7-10	9-14
Injector Resistor Pack Mounting 1 Intake Manifold Support Bracket	M6 x 1.00	16	10		7-9	10-12
Intake Manifold to Head (7x, inne	M10 x 1.25	18 sher as	14	4 d)	11-16	15-22
Intake Manifold to Head (1x, integration of the second sec	M8 x 1.25	28	12	7	11-14	15-20
	M10 x 1.25 Bolt Size x	30	14	4	22-30 Torque	====== Torque
Description	Thread Pitch	-	Size	Mark	(ft-lbs)	(N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)			
Intake Manifold to Head (1x, outer, large) (washer assembled)									
	M10 x 1.25	30	14	4	22-30	30-42			
Intake Manifold to Head Nut (with	h washer) M10 x 1.25		14		22-30	30-42			
Idle Speed Control Actuator / Mot	tor Mounting B M5 x 0.80	olt 12	8		1.8-3.3	2.5-4.5			
J-Pipe (washer assembled)	M8 x 1.25	20	12	7	7-10	9-14			
Lash Adjuster Oil Delivery Body	(flange) M6 x 1.00	25	10	7	7-9	10-12			
Main Oil Gallery Plug (on transm					LANT! SEE LI 43-54	INK 60-75			
Motor Mount Driver Side Bracket 2x, nuts on studs above power steering pump (10.5mm plain washer and 10mm									
spring washer)	M10 x 1.25		14		36-47	50-65			
2x, bolts into engine moun	nt bracket on M10 x 1.25	driver 73	side of 14	f mount 10	(washer asse 36-47	mbled) 50-65			
2x, nuts holding through b	oolt, front sid M10 x 1.25	de of f 		washer		30-40			
1x, nut for through bolt (with spring wa M12 x 1.25	asher)	17		43-58	60-80			
<pre>1x, power steering line su</pre>	npport bracket M8 x 1.25	bolt 16	12	4	11-16	15-22			
1x, bolt for engine suppor	t stay; engine	e mount	bracke	et to p	ower steering	mounting			
bracket	M8 x 1.25	25	12	7	12-19	17-26			
1x, nut for engine support	: stay; engine	mount	bracket	to po	wer steering	mounting			
bracket	M8 x 1.25		12		12-19	17-26			
Motor Mount Driver Side Bracket	to Engine Bloc	k							
Upper Bolt	M10 x 1.25		14		22-30	30-42			
Lower Bolt	M10 x 1.25	25	14	7	22-30	30-42			
	M10 x 1.25	22	14	7	22-30	30-42			
		Length			 Torque	Torque			

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Motor Mount Front Roll Stop						
to engine block	M12 x 1.25	25	17	7	40-54	50-75
through bolt	MIZ A 1.25	23	17	,	40 54	50 /5
-manual transmissio	on					
	M10 x 1.25	75	14		29-36	40-50
-automatic transmis	sion					
	M10 x 1.25	80	14		29-36	40-50
to frame						
All FWD and one AWI	M10 x 1.25	25	14		29-36	40-50
	1120 11 2120	20			19 00	10 50
AWD lower through h						
	M10 x 1.25	60	14		36-47	50-65
Motor Mount Rear Roll Stop						
to engine block (flange b	olt)					
	M12 x 1.25	28.5	17	11	80-94 :	L10-130
through halt						
through bolt	M10 x 1.25	110	14		29-36	40-50
to frame						
	M10 x 1.25	25	14		29-36	40-50
Motor Mount Transmission Bracket						
to transmission						
	M12 x 1.25	30	17	7	43-58	60-80
through bolt	M12 x 1.25	100	17	7	43-58	60-80
to frame	MIZ X 1.25	100	17	,	45-50	00-00
	M10 x 1.25	25	14	7	29-36	40-50
Negative Battery Cable Ground St	rap to Firewal M6 x 1.00	⊥ (wash 16	er ass 10	embled) 4	7-9	10-12
	MU X 1.00	10	10	•	, ,	10 12
Oil Cooler Feed and Return Line	Banjo Bolts (1	990 Tur	bo Onl	y, two	crush washers	each)
	M16 x 1.50	33	24	9	29-33	40-45
Oil Filter Housing (all non-turb	and 6-bolt +	urbo)				
2x, top two bolts (washer						
	M8 x 1.25	40	12	7	11-16	15-22
1x, bottom left bolt (was)			10	-	11.10	
1x, bottom right bolt (was	M8 x 1.25	75 \	12	7	11-16	15-22
IR, DOLLOM IIGHT DOIL (Wa	M8 x 1.25	, 55	12	7	11-16	15-22
Oil Filter Housing (Turbo 7-bolt						
2x, top left bolt and bot	tom right bolt M8 x 1.25	(washe 65	r assen 12	nbled) 7	11-16	15-22
1x, top right bolt (washe		05	12	,	TT-10	10-22
	M8 x 1.25	40	12	7	11-16	15-22
1x, bottom left bolt (was)			10	-		
	M8 x 1.25	75	12	7	11-16	15-22
	Bolt Size x	Length	Head	Head	Torque	Torque
Description	Thread Pitch	-	Size	Mark	(ft-lbs)	(N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Oil Filter Housing Plugs and Sen 1/8 - 28 ISO TAPERED or 1/ 3/8 - 19 ISO TAPERED or 3/	'8 BSPT	Plugs a	are Hex 8mm he		5.8-8.7 29-40	8-12 40-55
Oil Pan Drain Plug	M14 x 1.50	10	17		25-33	35-45
Oil Pan to Block (1990 and early 2x, underneath timing belt		assembl	led, Ph	illip's	head on hex	top)
All others (17x)	M6 x 1.00 M6 x 1.00	10 12	10 10		4-6 4-6	6-8 6-8
Oil Pan to Block (late 1991+, fla	ange)	12	10		4-0	0-0
2x, underneath timing belt All others (17x)	M6 x 1.00	8	10	7	4-6	6-8
Dil Pickup (Strainer) to Main Bo	M6 x 1.00 \downarrow	10	10	7	4-6	6-8
SII FICKUP (Strainer) to Main Bo.	M8 x 1.25				11-16	15-22
Dil Pickup (Strainer) to Oil Pumy	р M8 x 1.25	20	12	7	11-16	15-22
Dil Pump Inner Casing / Gear Hous	sing Bolt (fla M8 x 1.25	nge); 7 20	7-bolt 12	has one 4	flat head bo 11-13	lt 15-18
Dil Pump Sprocket to Oil Pump Dr:	ive Gear Nut M10 x 1.25		14		11-16	15-22
Dil Squirter (Jet) Banjo Bolt 🥚	M12 x 1.25	21	17		22-25	30-35
ower Steering Engine Mount Brack Top Bolts	ket to Engine	(washer	assem	bled)		
Bottom Bolts	M10 x 1.25	40	14	8	37-50	50-70
	M10 x 1.25	25	14	8	37-50	50-70
Power Steering Mounting Bracket * nex top)	to Engine Mour	t Brack	ket (wa	sher as	sembled, Phil	lip's head on
	M8 x 1.25	20	12		18-24	25-33
Power Steering Pump High Pressure	e Line JAM Nut M12 x 1.25		17		10-15	14-21
Power Steering Pump Oil Heat Shid	eld (Aluminum M6 x 1.00	Plate) 	-	Nut 	7-10	9-14
Power Steering Pump Mounting Brad	cket to Engine M8 x 1.25	Mount 20	Bracke 12		18-24	25-33
Description	Bolt Size x Thread Pitch	Length	Head Size	Head	-	====== Torque (N-m)
		. ,	_		•	

Description	Bolt Size x Thread Pitch	-	hHead Size	Head Mark	Torque (ft-lbs)	Torque (N-m) ======
Power Steering Pump to PS Mounti -PS Belt Side Pivot bolts	-	ll washe	er asse	mbled)		
-PS Belt Side Pivot bolts	M10 x 1.25	25	14		25-33	35-45
-PS Transmission Side mou	M10 x 1.25	30	14		25-33	35-45
-Engine Mount Bracket to 3	M10 x 1.25 Engine support	25 stay f	14 for dri		25-33 e Engine Moun	35-45 t
Bracket nut (with lock w	M8 x 1.25		12		12-19	17-26
Power Steering Reservoir Bracket	to Frame Bolt M8 x 1.25	16	12	4	7-10	9-14
Power Steering Reservoir Mountin	g Bolt (washer M8 x 1.25	assemb 16	oled) 12		7-10	9-14
Power Transistor Mounting Bolt (1990) (flange) M6 x 1.00	14	10	7	7-9	10-12
Power Transistor Mounting Bolt (1991-1994) (f] M6 x 1.00	lange) 12	10	7	7-9	10-12
Pressure Plate Bolts (washer ass	embled) M8 x 1.25	16	12	7	11-16	15-22
Radiator Fan Mounting Bolt (pass	enger side, wa M6 x 1.00	asher as 16	ssemble 10		llip's head on 4-6	hex top) 6-8
Radiator Mounting Bracket Bolt (Gimlet) M8 x 1.25	20	12	4	7-10	9-14
Rear Balance Shaft Check Bolt (f	lange) M10 x 1.25	12	14	4	22-30	30-42
Rear Differential Case Drain Plu	g (magnetic) M18 x 1.50	25	24		43-51	60-70
Rear Differential Case Fill Plug	M16 x 1.50	12	24		29-43	40-60
Rear Main Seal Case (6-bolt) (fl	ange) M6 x 1.00	16	10	7	7-9	10-12
Rear Main Seal Case (7-bolt) (fl	ange) M6 x 1.00	14	10	7	7-9	10-12
Shift Cable Bracket to Transmiss	ion M8 x 1.25	18	12	7	11-16	15-22
Shift Cable Selector Shaft to Tr	ansmission M8 x 1.25	18	12	7	11-15	15-22
Spark Plug Cover to Valve Cover	Bolts (washer M6 x 1.00	assemb: 15	led, Ph 10	illip's 		top) 2.5-3.5
Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	====== Torque (N-m)

Description	Bolt Size x Thread Pitch	-	h Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Speed Sensor to Transmission	M6 x 1.00	14	10	7	2.5-3.5	3-5
Starter Mounting Bolt (Manual tr	ansmission, bo M10 x 1.25	oth bol 65	ts) 14	7	20-25	27-34
Starter Mounting Bolt (Non-turbo	with Automati M10 x 1.25	.c Tran: 55	smissic 14	on, both 7	n bolts) 20-25	27-34
Starter Mounting Bolt (Turbo, Au	M10 x 1.25	55, 75		7	20-25	27-34
Starter Mounting Bolt (Turbo, Au	tomatic Transm	nission	, radia	tor sid	de)	
	M10 x 1.25	55, 75	5 14	7	20-25	27-34
Thermostat Housing to Head Nut (and spring was M8 x 1.25	sher)	12		12-14	17-20
Thermostat Housing Plugs and Sen 1/8 - 28 ISO TAPERED or 1		USE SE	ALANT!)		5.8-8.7	8-12
1/8 - 28 ISO TAPERED OF 1 3/8 - 19 ISO TAPERED or 3					5.8-8.7 29-40	8-12 40-55
Throttle body (Non-Turbo)	with any in a	-h				
2x, nuts, radiator side (1x, bolt, firewall side b	M8 x 1.25	sher) 	12		11-16	15-22
in, boit, litewall blue b	M8 x 1.25	55	12	7	11-16	15-22
<pre>1x, bolt, firewall side t</pre>	op M8 x 1.25	30	12	7	11-16	15-22
Throttle body (Turbo)						
2x, bolts, firewall side	(washer assemb	led)				
	M8 x 1.25	85	12	7	11-16	15-22
2x, nuts, radiator side (with spring wa M8 x 1.25	sher) 	12		11-16	15-22
Throttle Rody Crowned Street					-	-
Throttle Body Ground Strap	M5 x 0.80	12	8		1.1-1.8	1.5-2.5
Throttle Cable Bracket on back of			10	4	3-4	1-6
	M6 x 1.00	14	10	4	3-4	4-6
Throttle Position Sensor						
1990	M5 x 0.80	14	8		1.1-1.8	1.5-2.5
1991-1994	M5 x 0.80	12	8		1.1-1.8	1.5-2.5
Timing Belt Cover (6-bolt) SEE D	IAGRAM IN LINF M6 x 1.00	t Vary	10	7	7-9	10-12
Timing Bolt Course (7-bolt) CEE D	TACDAM TH TTHE	-				
Timing Belt Cover (7-bolt) SEE D	M6 x 1.00	Vary	10	7	6-7	8-10
			. .			
Timing Belt Hydraulic Tensioner	(6-bolt, speci M8 x 1.25	.al) (f. 51	lange) 12	7	14-20	20-27
Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)
Timing Belt Hydraulic Tensioner	(7-bolt, speci M8 x 1.25	.al) (f] 55	Lange) 12	7	14-20	20-27
Timing Belt Idler Pulley Bolt Early ′90 Models All others	M10 x 1.25 M10 x 1.25	45 22	12 14	7 7	25-30 25-30	34-42 34-42
Timing Belt Inner Cover Bolts (A	luminum Plates M6 x 1.00	;) (flan 10	nge) 10	7	7-9	10-12
Timing Belt Tensioner Arm Mounti:	ng Bolt M8 x 1.25	16	12	7	14-20	20-27
Timing Belt Tensioner Pulley Bol	t M10 x 1.25	33	14	7	31-40	43-55
Torque Converter to Flex (Drive)	Plate Bolts (M10 x 1.50	6-bolt, 11	, speci		PITCH UNCERTAI 33-38	N 46-53
Torque Converter to Flex (Drive)	Plate Bolts (M10 x 1.25	7-bolt, 11	, speci		PITCH UNCERTAI 33-38	N 46-53
Transfer Case Drain Plug	M18 x 1.50	12	24		22-25	30-35
Transfer Case Fill Plug	M16 x 1.50	16	17		22-25	30-35
Transfer Case Mounting Bolts 3x (M/T)						
2x (M/T)	M12 x 1.25 M12 x 1.25	130 70	17 17	7 7	40-43 40-43	55-60 55-60
4x (A/T) 2x (A/T)	M12 x 1.25	70	17	7	43-58	60-80
	M12 x 1.25	130	17	7	43-58	60-80
Transmission Drain Plug	M18 x 1.50	12	24		22-25	30-35
Transmission (MT) Fill Plug	M16 x 1.50	16	17		22-25	30-35
Transmission Mounting Bolts; for Bracket"						
-Fitting through the block assembled)	x and threadin M8 x 1.25	g into 60	the tra		ion, firewall 22-25	side (was 30-35
-Fitting through the trans	smission, Inta M10 x 1.25	ke Side 40	e (fland 14	ge) 7	31-40	43-55
-Fitting through the trans	mission, Exha M10 x 1.25	ust Sid 43.5	le Uppe: 14	r (flan 7	ge) 31-40	43-55
Description	Bolt Size x Thread Pitch	Length (mm)	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)

Description	Bolt Size x Thread Pitch	-	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)			
Transmission Mounting Bolts; for transmission mount bolts, see "Motor Mount Transmission Bracket" (continued from previous page) -Fitting through the transmission, Exhaust Side Lower (flange) M10 x 1.25 65 14 7 31-40 43-55									
Transmission Reverse Sensor Hole	M14 x 1.50					\Box			
Turbo Coolant Feed Line at Turbo), Automatic Tr M12 x 1.25	ansmiss 23	sion, 1 19		njo with two o 20-25	crush washers) 28-34			
Turbo Coolant Feed Line at Turbo washers)	, Manual Trans M14 x 1.50	mission 27	n, 14B 22		G (banjo with 25-36	two crush 35-50			
	MI4 X 1.50	27	~~		25 50	33 30			
Turbo Coolant Return Line at Turbo, Automatic Transmission, 13G (banjo with two crush washers)									
	M12 x 1.25	23	19		20-25	28-34			
Turbo Coolant Return Line at Turbo, Manual Transmission, 14B and 16G (banjo with two crush washers)									
	M14 x 1.50	27	22		25-36	35-50			
Turbo Oil Drain Line at Oil Pan	(with crush wa M6 x 1.00	asher) 20	10	7	6-7	8-10			
Turbo Oil Drain Line at Turbo (w	M6 x 1.00	ed) 16	10	7	6-7	8-10			
Turbo Oil Feed Line at Head (ban	jo with two cr M10 x 1.25	rush was 20	shers) 14		10-14	14-19			
Turbo Oil Feed Line at Turbo, Au	tomatic Transm M10 x 1.25	nission 20	, 13G (17	-	with two crus 10-14	h washers) 14-19			
Turbo Oil Feed Line at Turbo, Manual Transmission, 14B (banjo with two crush washers)									
	M12 x 1.25	23				28-34			
Turbo to O2 Housing Bolt (with p		31	14		40-47	55-65			
Turbo to O2 Housing Nut (with pl	ain washer) M10 x 1.25		14		40-47	55-65			
Upper Intercooler Pipe Mounting	Bolt (1990) M8 x 1.25	20	12	4	7-10	9-14			
Valve Cover to Head (Inner, 1990	M6 x 1.00	20	10	7	2-3	2.5-3.5			
Valve Cover to Head (Inner, 1994				_					
	M6 x 1.00	22	10	7	2-3	2.5-3.5			
Description	Bolt Size x Thread Pitch		Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)			

Description	Bolt Size x Thread Pitch	Length (mm)	Head Size	Head Mark	Torque (ft-lbs)	Torque (N-m)			
Valve Cover to Head (Outer) (was	her assembled)								
	M6 x 1.00	25	10	7	2-3	2.5-3.5			
Waste Gate to Turbo Charger									
	M8 x 1.25	16	12	7	7-9	10-13			
Water Neck to Thermostat Housing									
-	M8 x 1.25	25	12	7	12-14	17-20			
Water Pump (all are flange bolts 1x, bolt, top left bolt)								
· · · ·	M8 x 1.25	30	12	4	9-10	12-15			
1x, bolt, top right	M8 x 1.25	28	12	4	9-10	12-15			
<pre>1x, bolt, farthest right</pre>				-					
1. holt better wight	M8 x 1.25	14	12	4	9-10	12-15			
1x, bolt, bottom right	M8 x 1.25	22	12	4	9-10	12-15			
1x, bolt, bottom left; also alternator tensioner bracket mounting bolt									
	M8 x 1.25	65	12	7	15-19	20-27			
Water Pump Pulley Bolts (washer	assomblod								
water rump rurrey borts (washer a	M6 x 1.00	14	10	7	6-7	8-10			
Wiring Harness to Intake Manifold (plastic holder)									
-	M6 x 1.00	14	10	4	3-4	4-6			