
SECTION 51

EXTERIOR

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General

Servicing guidelines have been changed in conjunction with the changes or additions listed below.

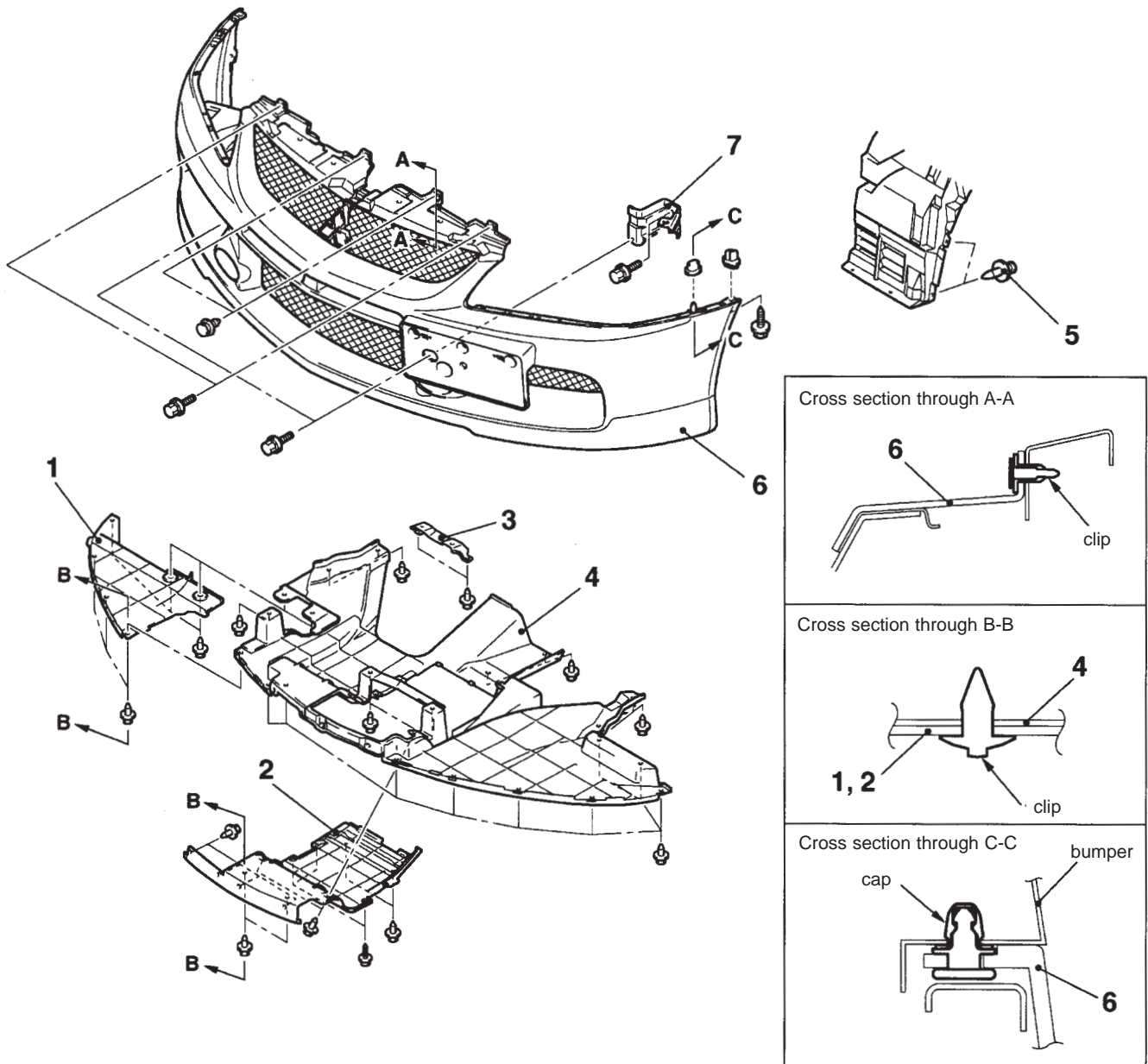
Other servicing guidelines remain unchanged.

- Changes made to the shape and component of the front bumper.
- Changes made to the shape and component of the rear bumper.
- Changes made to the method for affixing the front 3-diamonds badge.
- Changes made to the position for affixing the LANCER badge and the EVOLUTION badge.

Front bumper

Front bumper

Removal and fitting

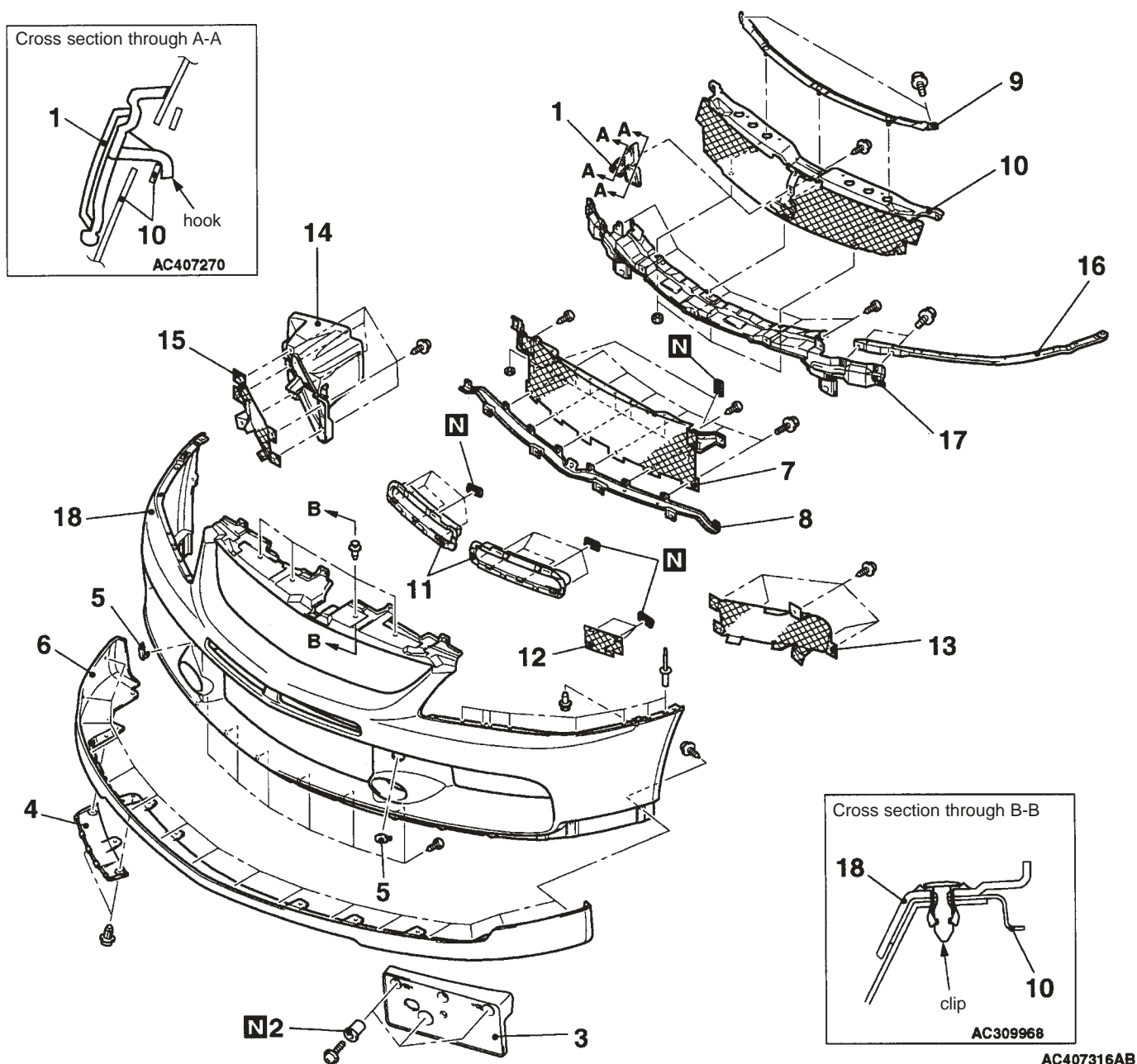
**Removal procedure**

1. Side valence
2. Centre valence
3. valence centre bracket
4. Front valence
5. Clip for attaching the splash shield

- Inter-cooler water spray hose connection (Ref Section 15)
- 6. Front bumper ASSY
- 7. Front bumper stay

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Dismantling and assembly



Dismantling procedure

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Front 3-diamonds badge 2. Front bumper nut 3. Front number plate garnish 4. Front bumper cover A 5. Front bumper cover B 6. Air dam skirt panel 7. Front bumper centre net 8. Front bumper lower plate 9. Front bumper upper plate 10. Front bumper upper support | <ol style="list-style-type: none"> 11. Air intake cover 12. Front bumper net 13. Bumper side net (LH) 14. Oil cooler duct 15. Bumper side net (RH) • Inter-cooler water spray hose and nozzle (Ref Section 15) 16. Front bumper side plate 17. Front bumper upper reinforcement 18. Front bumper facing |
|---|--|

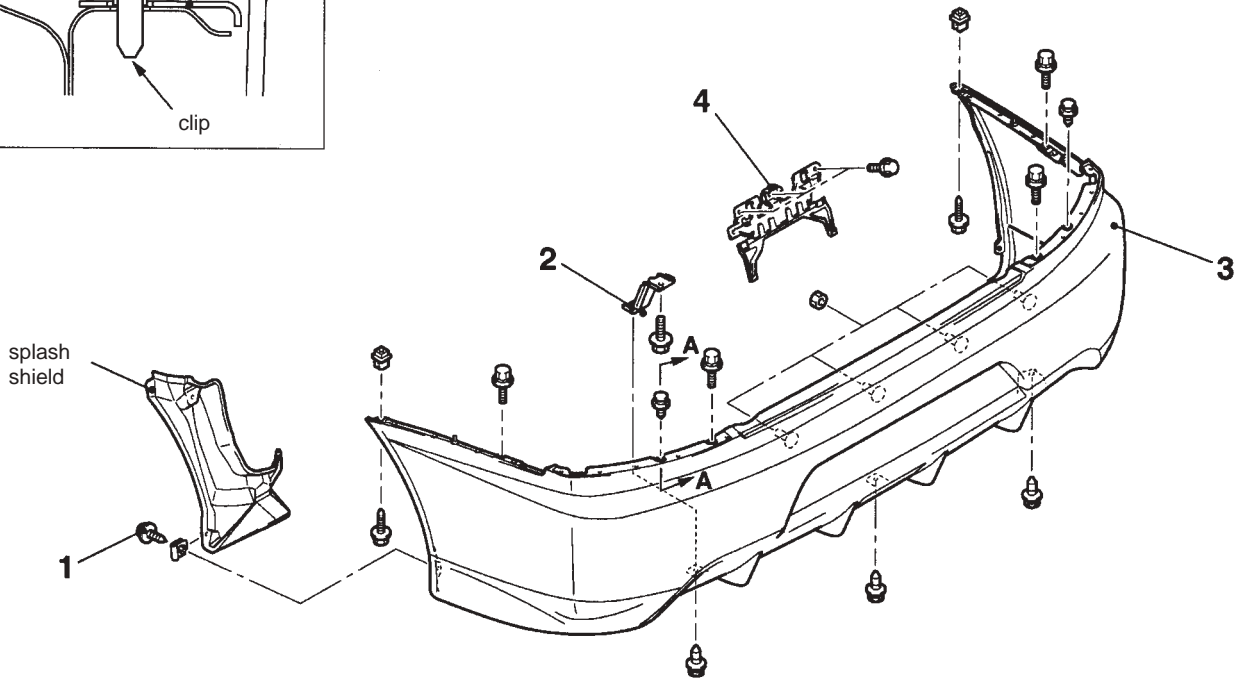
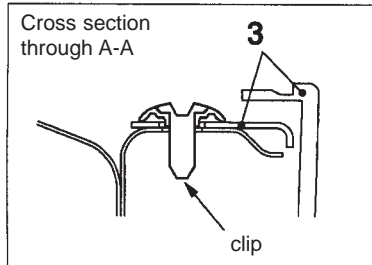
Note:
The main points for dismantling and assembly remain unchanged.

Rear bumper

Jobs to be completed before removal and after fitting

- Removal and refitting of the rear combination lamp
- Removal and refitting of the rear end trim
- Removal and refitting of the boot area side trim lid

Rear bumper Removal and fitting

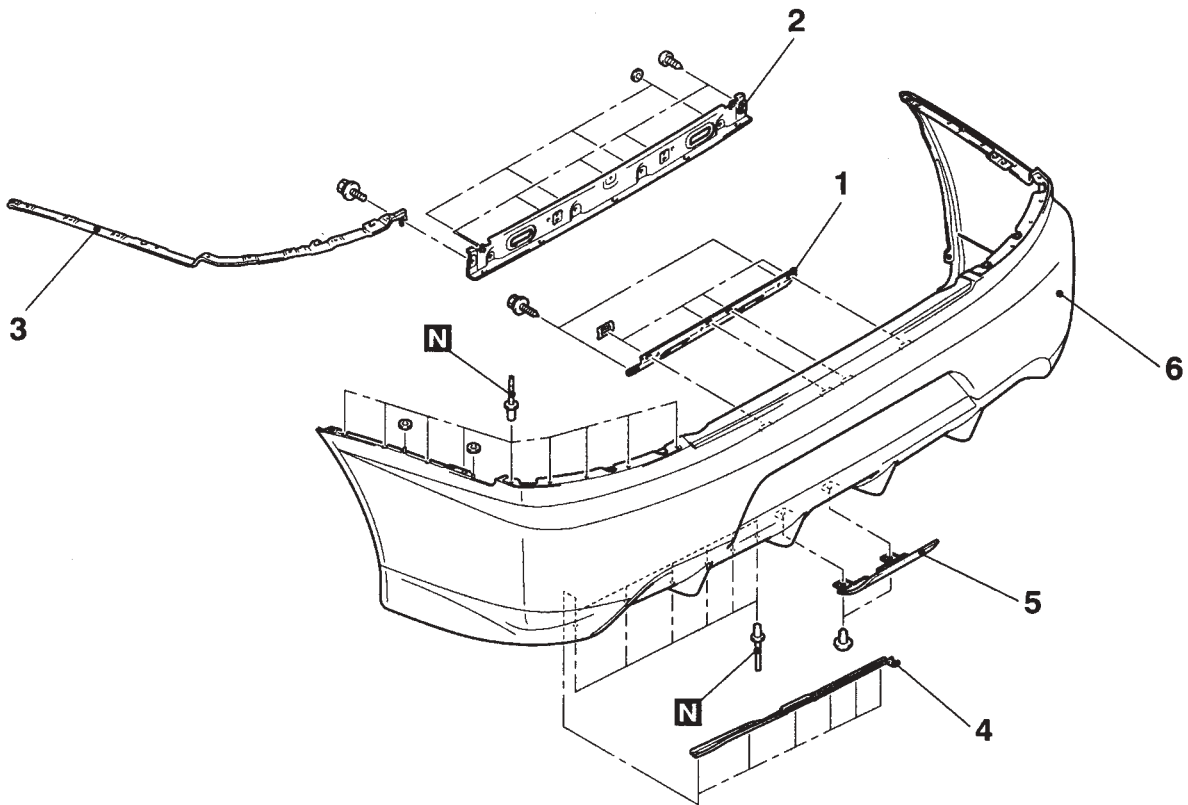


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Removal procedure

1. Screw for attaching the splash shield
2. Rear bumper bracket
3. Rear bumper ASSY
4. Rear bumper plate bracket

Dismantling and assembly



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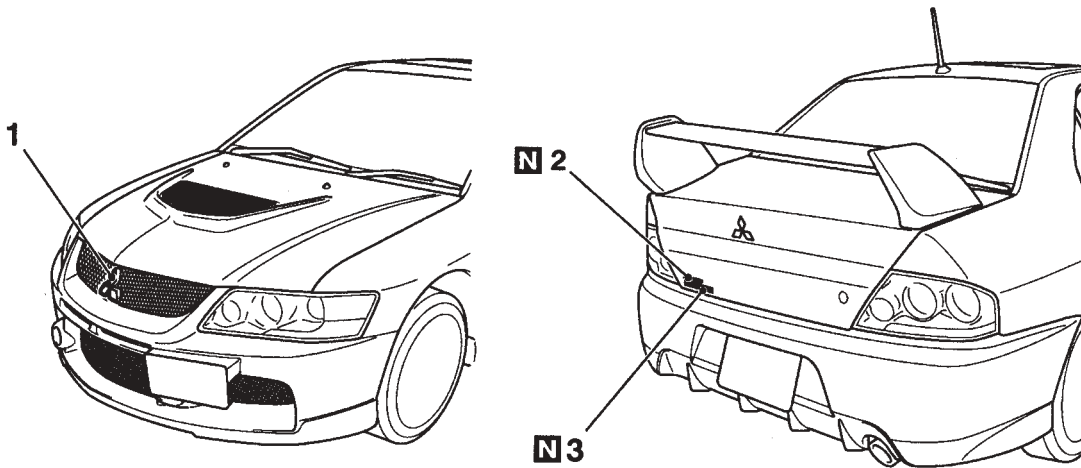
Dismantling procedure

- | | |
|---|---|
| <p>◀ A ▶ ▶ A ◀</p> <p>1. Number plate lamp bracket
• Number plate lamp ASSY</p> | <p>◀ A ▶ ▶ A ◀</p> <p>4. Rear bumper facing support, side reinforcement</p> |
| <p>2. Rear bumper reinforcement</p> | <p>5. Rear bumper valence</p> |
| <p>3. Rear bumper side plate</p> | <p>6. Rear bumper facing</p> |

Note:
The main points for dismantling and assembly remain unchanged.

Markings

Removal and affixing



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1. Front 3-diamonds badge (Ref P.51- 3)

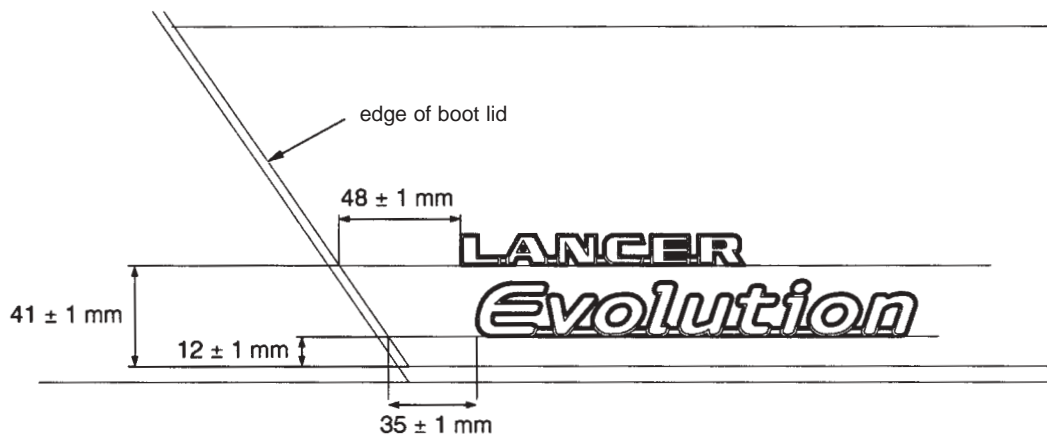
▶ A ◀ 2. LANCER badge
▶ A ◀ 3. EVOLUTION badge

Guidelines for affixing markings

▶ A ◀ Affixing markings

1. Positioning

2. LANCER badge 3. EVOLUTION badge



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2. Guidelines for affixing

- (1) Using white spirit, remove any grease from the place where the badges will be affixed.
- (2) Remove the protective paper from the back of the badges, and affix them in the designated places.

Caution

- 1) Perform this job in an ambient temperature of 20~38°C, and in a dust free location.
- 2) If the job is being performed in an ambient temperature of less than 20°C, warm up the badges, and the area of the body onto which they will be affixed, to a temperature of 20~38°C.
- 3) Ensure that air bubbles are not trapped in the adhesive tape when the badges are affixed.